



Central workshop

INDIAN INSTITUTE OF TECHNOLOGY MADRAS

Guidelines to process works in CNC Wire cut EDM Machine

1. EDM wire cut jobs will be carried out through online CWS Work request system.
2. The machine is preferably used for fabrication activities of research scholars and students' experimental set-ups. The use of machine for research experiments is limited to separate slots.
3. The machine settings are not allowed to change beyond operating range. Only recommended materials and tools are allowed.
4. Bio-metric system is established to access the machine.
5. Any demonstration of the machine needs prior permission from CWS in-charge.
6. Since the machine is very delicate, only operation under supervision of CWS staff is allowed.
7. Usage charges for Research scholars and Students involved in their Academic related activity: The charges for consumables and maintenance should be transferred by the departments to CWS DDF account in ICSR at the rate of Rs. 180/hour.
8. Usage charges for project related work: The charges for using the machine should be transferred by the project coordinator to CFF project account in ICSR at the rate of Rs. 480/hour. (Slots may be allotted after normal working hours, if not available in normal working hours).
9. Usage charges for Start-up companies: The charges for using the machine should be paid as DD or transferred the bank account of 'The Registrar, IIT Madras' at the rate of Rs. 580/hour. (Slots may be allotted after normal working hours, if not available in normal working hours).
10. For any queries related to technical specifications and clarifications of job shall be contacted Mr. K. Kumar, Technical Superintendent, Instrument shop, Central Workshop.

The Professor in-charge
Central workshop